



*BREAK SHARP EDGE UNLESS OTHER SPECIFIED
 *未量削角者去毛邊

PRELOAD (kgf)	_____
R.D	_____
S.F (kgf)	_____
DRAG TORQUE (kgf-cm)	_____
LUBRICATION	OIL
DIRECTION OF TURN	RIGHT
PC DIA.	25.57
BALL DIA.	3.175
BALL TRACK FORM	GOTHIC
BACKLASH	0.07MAX
CIRCUIT	4
LEAD ANGLE	3.56°
DYNAMIC (kgf)	_____
STATIC (kgf)	_____
LEAD	_____

SPEC: R25-5T4-FS1

	UNC/AMFERED USE <input type="checkbox"/> C0.5 <input checked="" type="checkbox"/> C1 <input type="checkbox"/>	CUSTR	HIWIN STD	DATE	12.01.'98																								
	ROUGH MACHIN. W/GRD <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	SCALE	1: X	TITLE	BALL SCREW																								
<table border="1"> <tr><th>UNTOL</th><th>DIMN</th><th>mm</th></tr> <tr><td>UP</td><td>6</td><td>30</td></tr> <tr><td>TG</td><td>6</td><td>30</td></tr> <tr><td></td><td>30</td><td>120</td></tr> <tr><td></td><td>30</td><td>300</td></tr> <tr><td></td><td>60</td><td>1200</td></tr> <tr><td></td><td>120</td><td>2400</td></tr> <tr><td></td><td>240</td><td>2400</td></tr> </table>	UNTOL	DIMN	mm	UP	6	30	TG	6	30		30	120		30	300		60	1200		120	2400		240	2400	MATERIAL	SNCM220	CHK	APPD	
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T: e300: _____ E: e: _____	THREAD BALL TRACK HRC 58 ~ 62	DWG NO. A10AN6A1 PROCESS NO. _____	DATE 12.01.'98 DWG 林豐銘 CHK _____ APPD _____																										

* PLEASE IGNORE CHINESE CHARACTERS WHICH ARE FOR OUR REFERENCE ONLY.

DATE	MODIFICATION	APPROVED